



Dave Velcheck, CCS, RRC
President of IRSC

#### **Brian Chase**

Director of Buildings and Grounds at Whitefish Bay School District

#### **Presenters**

Dave Velcheck, President & Senior Project Manager Interstate Roof Systems Consultants, Inc. Wisconsin | Illinois | Colorado







**Brian Chase**, Director of Buildings & Grounds
Whitefish Bay School District







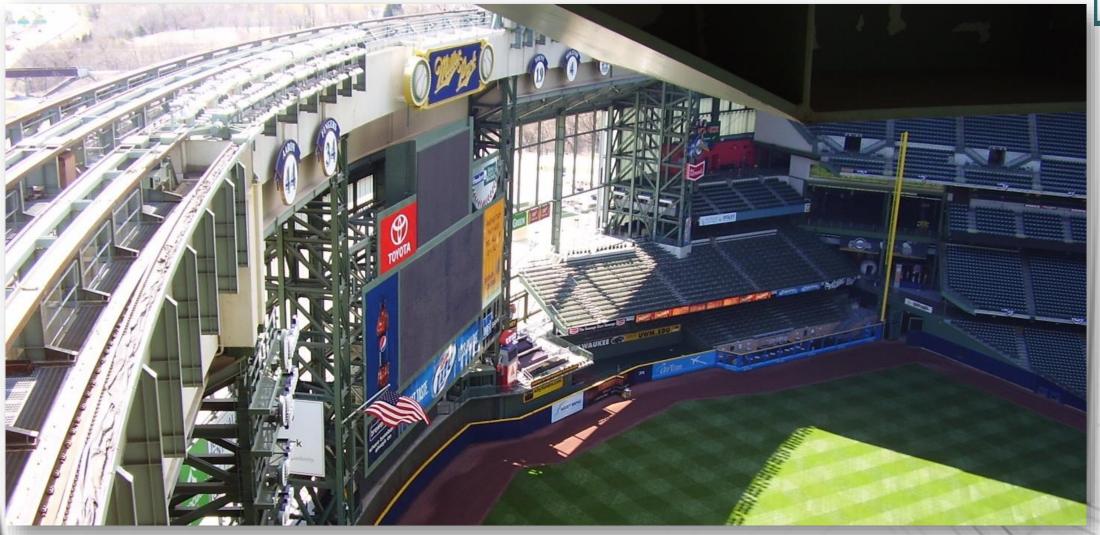
# Welcome to Roofing School!

Surprise Quiz!!



#### Miller Park (aka American Family Field)

















#### Whitefish Bay School District

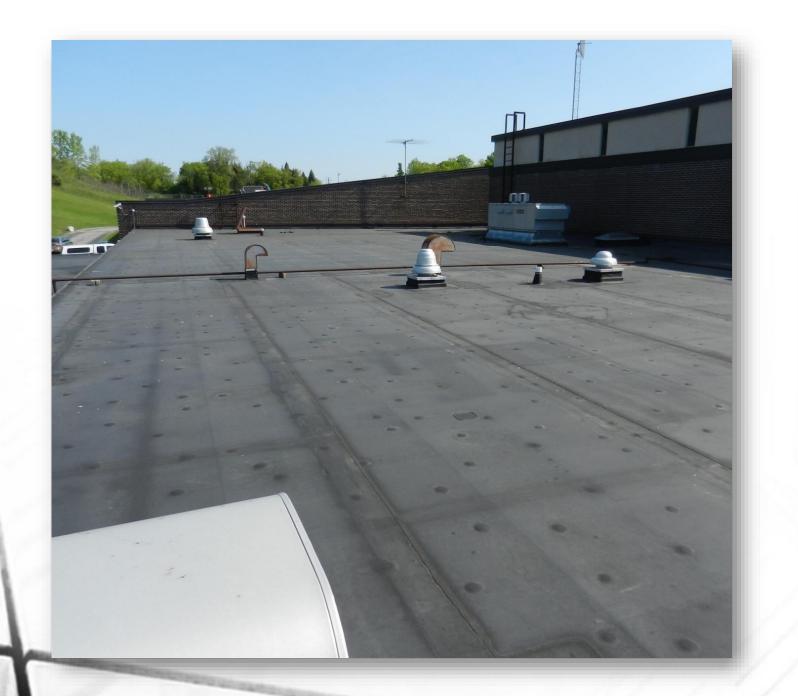






# Kettle Moraine School District



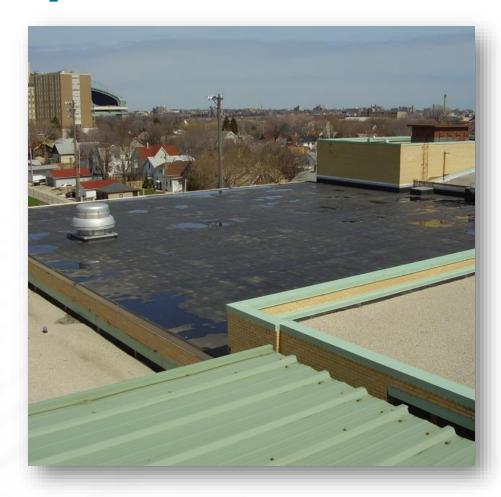




# Elkhart Lake High School

### **Topics of Discussion**





- Types of Roofs on Your Buildings
  - What can you expect from your roof ??
- Basic Roofing Terminology
- Building Enclosure Maintenance Tips
- Proven Approach to Take When a Leak Occurs and How to Resolve Recurring Leaks
- Roof Management
- Lessons Learned: Case Studies
- Question & Answer



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# Types of Roofs on Buildings

What can you expect from your roof??



## **Snow Loads**





### **Ice Dams**





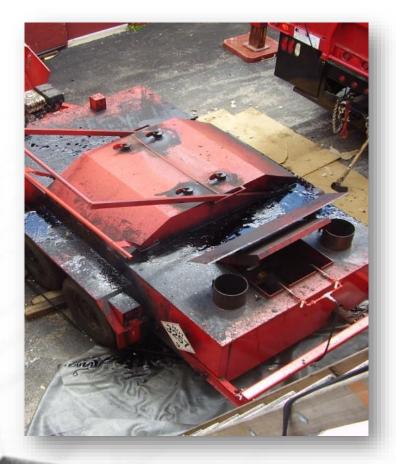
# **Ponding Water**







# **Built-Up Roof Systems**









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- Multiple layers of insulation
- Mechanically attached or adhered
- Hot asphalt applied
- Multiple plies, typically four (4)
- Gravel surfaced
- Smooth asphalt coating
- Aluminum coating

# **BUILT-UP (BUR)**

Pros: Long Term Performance Cons: Odor at installation and cost













#### **Adhered EPDM TYPES**



- Nailable or non-nailable decks
- Multiple layers of insulation
- Adhered or mechanically attached
- Entire sheet is adhered in bonding adhesive.
- Mechanically attached at edges, walls and penetrations



#### **ADHERED EPDM**

Pros: Light weight and clean Cons: Punctures





#### **Ballasted EPDM**







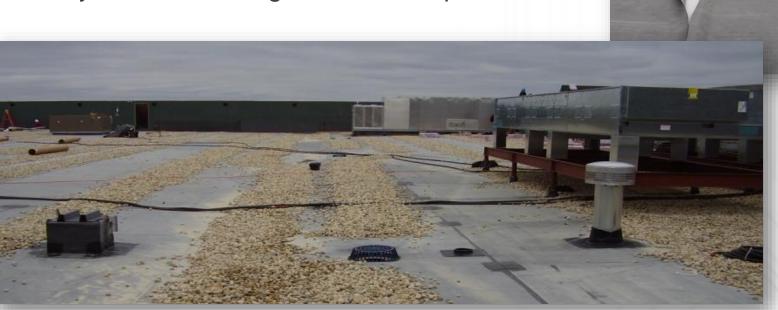


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#### **Ballasted EPDM TYPES**

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- Multiple layers of insulation
- Loose laid insulation
- Large sheets, up to 50' x 100'
- Held in place with stone ballast
- 10-12 pounds per 1 sq. ft. or paver
- Mechanically attached at edges, walls and penetrations



#### **Ballasted EPDM**

Pros: Cost effective

Cons: Leak finding, weight, punctures





# Thermoplastic (PVC, TPO) System Construction



- Multiple layers of insulation
- Mechanically attached, fewer fasteners
- Sheets are fastened at the seams, 12" on center or aligned (Rhinobond)
- Fully adhered systems
- Mechanically attached at edge, walls and penetrations



### Thermoplastic (Typ. White)

- Pros: White, Reflectivity, Cost Effective
- Cons: Slippery, Performance Variables, Repairs





# **Metal Roof Systems**





# **Metal Roof Systems**

- Standing Seam
- Batten Seam
- Flat Seam

• The Key: A waterproofed, solid, substrate



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# **Green Roof Systems**









#### FLASHING: Roof membrane transitions to a wall, edge or curb





#### COUNTERFLASHING: Cover/Termination over the flashing





#### **COPING:** Top of the exterior wall, metal or stone





BALLAST: Stones or pavers used to keep the membrane in place







#### **MAINTENANCE ISSUES**





- Perimeter Flashings
- Roof Equipment Flashings
- Clean Drains and Debris
- Roof Splits and Open Seams
- Pipe, Gas Lines, and Electrical Penetrations
- Metal Edge Inspections
- Heat Loss
- HVAC Leaks
- System Deterioration

#### PERIMETER FLASHINGS

- EPDM and most single ply membranes shrink
- Can be replaced to extend the life of roof membrane







#### **CLEAN DRAINS AND DEBRIS**





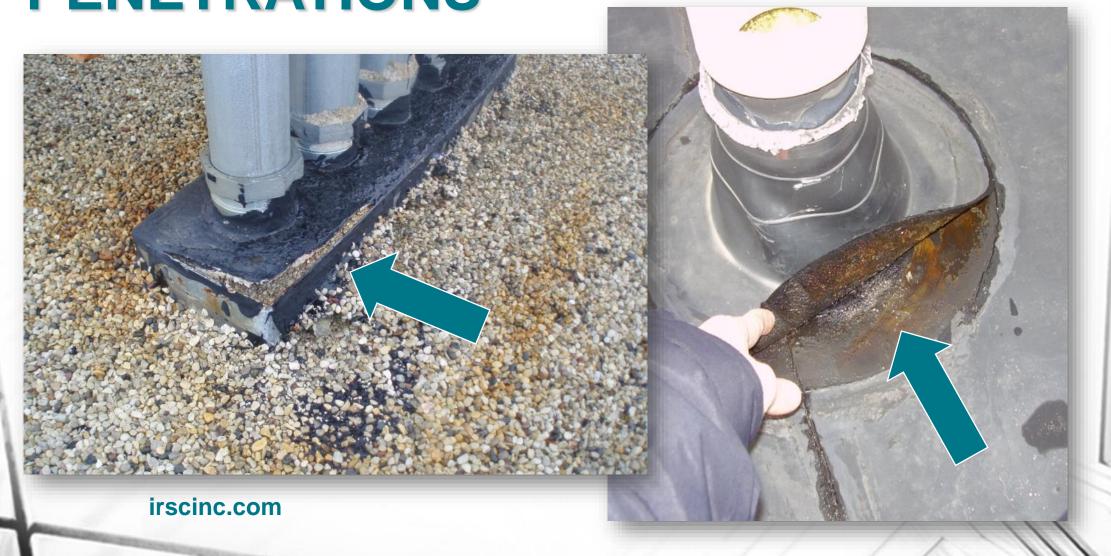
#### **ROOF SPLITS AND OPEN SEAMS**





PIPE, GAS LINES, AND ELECTRICAL PENETRATIONS





#### **METAL EDGE INSPECTIONS**





#### **HEAT LOSS**

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Inspect early morning in the frost or heavy dew

Signs of wet insulation



#### **HVAC LEAKS**





- Location of HVAC unit in comparison to leak
- Where is water dripping?
  - Off duct work
  - Off metal deck
- What type of rain?
  - Duration
  - Direction
  - Hard wind driven



Proven Approach to Take When a Leak Occurs and How to Resolve **Recurring Leaks** 



#### **Leak Check List**

- 1. Check the weather and look above the ceiling tile
- 2. Is the leak from a pipe or mechanical equipment
- 3. Control the water and damage to the interior contents
- 4. Access the roof (if safe) and check to see if there is anything unusual (plugged drain, storm damage, etc.)
- 5. Repair to the best of your ability if you are able to see a defect in the roof (hole, open seam, etc.
- 6. Contact your District roofing professional

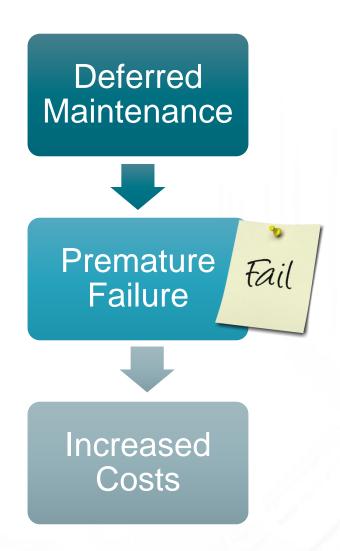


#### **Why Roof Maintenance?**

# REACTIVE VS. PROACTIVE

#### **Reactive Roof Management**





#### **Proactive Roof Management**



Roof Management Program



**Extended Life** 



Predictable Cost Control

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## Design Trends and Case Studies

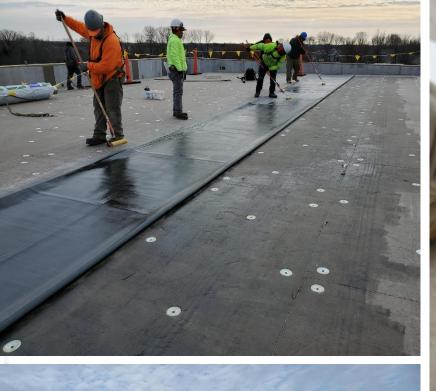
#### **Roof Design Trends**





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- Tendency to underestimate limitations of roof systems
  - · Design and installation vs. timing
- Fully-adhered systems & low-rise adhesive foam
  - Cold weather issues (> 40 degrees)
  - Freeze before flash off
- New Technology
  - Peel & stick products
  - Adhesives (solvent-based vs. water-based)
  - · Low VOC's (good and bad)











#### **Roof Design Trends**





- Mechanically attached systems
  - In-seam vs. rhinobond field attachment
- Quality-compliance observation (site visits)
  - Basic questions to ask
- Probing field seams
  - Issues
  - Field application



#### **Envelope Design Trends**

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- Perimeter edge details
  - Sealing perimeter edge
  - Wood nailer
  - Membrane and flashing termination
- Air and water infiltration
- Steep slope attic venting
  - 150 vs. 300 calcs
  - Obstructed vs. non-obstructed attic spaces

Fire walls (balancing venting)



#### Infrared Technology – Example 1





#### **Example 1 Continued**



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Whitefish Bay School District Case Study







#### Case Study: Weep



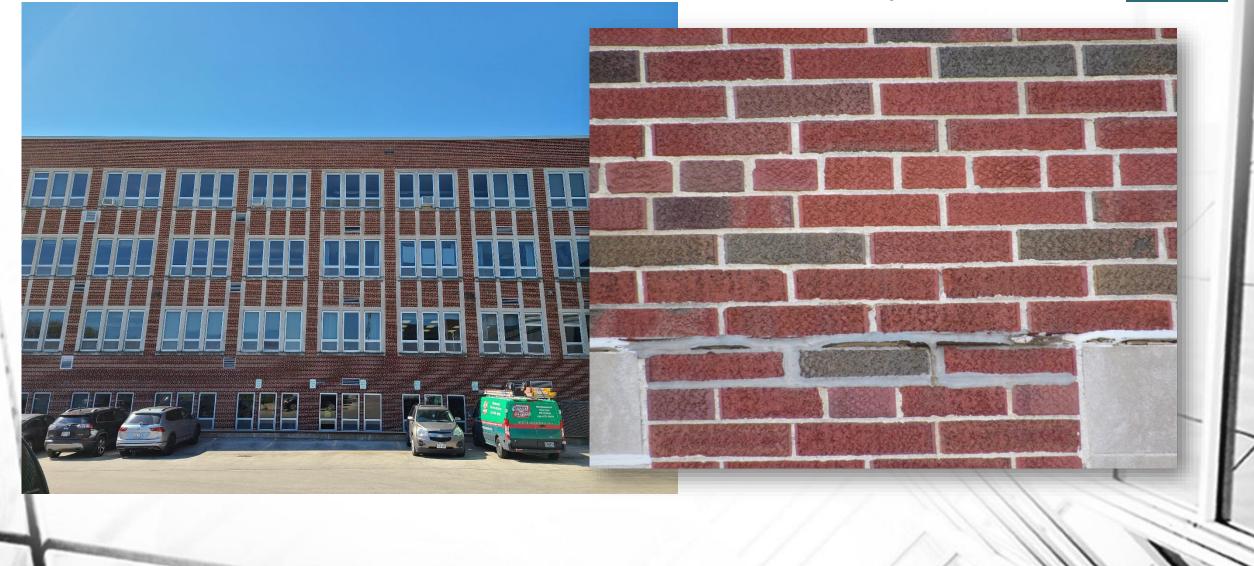


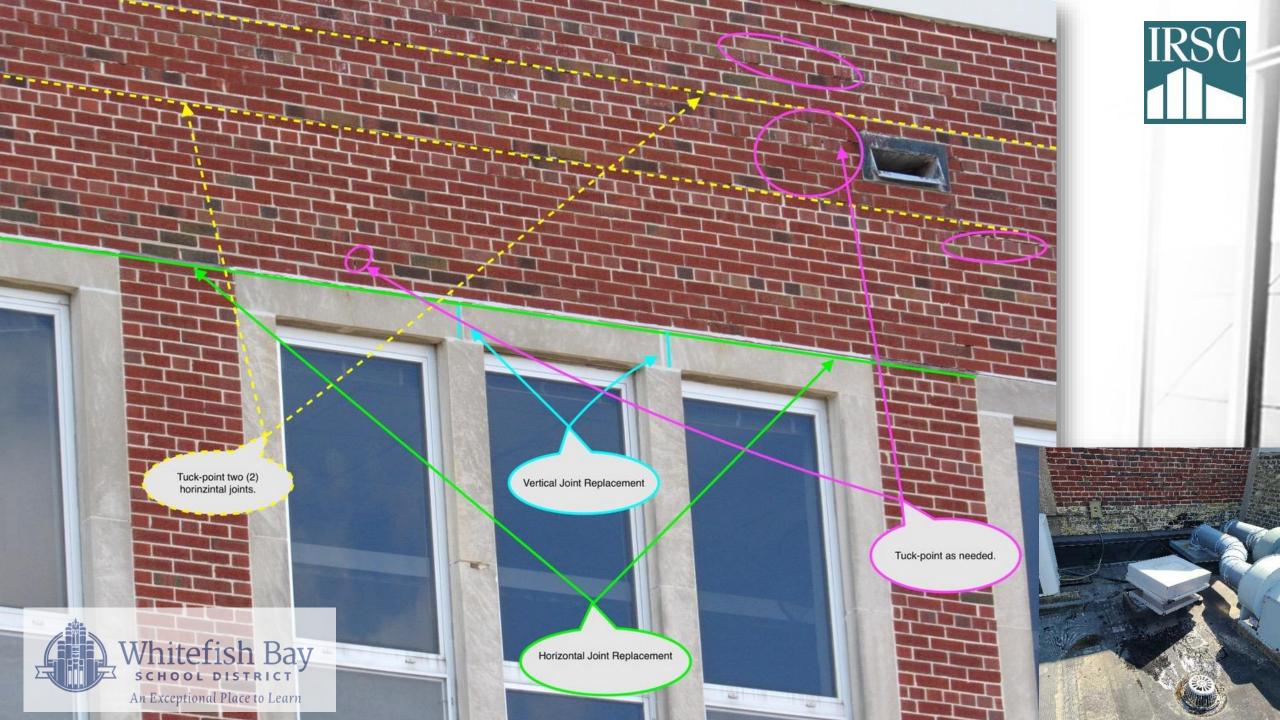


#### Case Study: Window Leak











### Thank you for attending!



Dave Velcheck, President & Senior Project Manager
Interstate Roof Systems Consultants, Inc.
Wisconsin | Illinois | Colorado





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